



DEEP SEA ELECTRONICS

402

WATERPROOF  
MANUAL START



Issue 4  
MR 29/01/03

## DESCRIPTION

The Model 402 is a Waterproof Manual Engine Control Module. The module is used to start and stop the engine, indicating any fault conditions, automatically shutting down the engine and indicating the engine failure by a steady red LED on the front panel.

Operation of the module is via a 3 position 'waterproof' key-switch with STOP(O), RUN(I) and START(II) positions.

Turning the switch to the 'I' position will initiate a pre-heat relay for a period of 10 Seconds. Pre-heat operation is indicated by LED. Once the timer has expired the pre-heat relay will de-energise and the LED will extinguish. The FUEL relay will then energise and the Safety On delay timer will commence.

**Pre-heat mode** can be overridden at any time by turning the switch from the 'I' position to the 'II' position while the pre-heat LED is illuminated.

Turning the key-switch to the 'II' position will initiate the following sequence:

- Safety On delay alarm timer is activated, if not already running
- Pre-heat relay is re-activated
- Pre-heat timer is cancelled, if still running
- Fuel relay is activated, if not already active
- Starter Relay is activated.

Engine will then commence cranking.

Once the engine fires, the key-switch should be released and spring returns to the 'I' position. Once released the Starter and Pre-heat relays will de-energise.

Once the **delayed alarm** timer expires all alarm circuits will be armed.

**Inputs** (Normally open, closing on fault) are available for Low Oil Pressure, High Engine Temperature. An additional input is provided to give an Auxiliary Shutdown alarm (Shutdown/Immediate). A battery charge alternator failure alarm is also provided. Provision is made for an Overspeed Shutdown (from either MPU or AC Hz - specified on ordering).

**Multiple alarm channels** are provided to monitor the following:

- Charge Fail Warning
- Low Oil Pressure
- High Engine Temperature
- Auxiliary Shutdown
- Overspeed Trip from MPU or AC Hz.

First up shutdown alarm is indicated by a steady red LED.

Fixed internal timers are provided for Pre-heat Time and Safety On.

The 402 series modules have been designed for front panel mounting. The module is fitted into the cut-out and then secured using nuts & bolts. Connection is made to the terminal strip at the rear or via optional flying leads (see note)

## SPECIFICATION

**DC Supply**  
8 to 35 V Continuous

**Cranking Dropouts**  
Able to survive 0V for 50 mS, providing supply was at least 10V before dropout and supply recovers to 5V. This is achieved without the need for internal batteries.

**Max. Operating Current**  
120 mA at 12V. 170 mA at 24V.

**Typical Running Current**  
60 mA at 12V. 75 mA at 24V  
In stop position consumption is zero.

**Start Output**  
Max 20A @ 12V, 8A @ 24V  
Less Pre-heat output load

**Fuel Relay Output**  
Max 15A @ 12V - plus full 5A pre-heat output available.  
Max 8A @ 24V -less Pre-heat output load

**Pre-heat Relay Output**  
Max 5A shared with fuel and start output ratings as shown above. I.e if 2A pre-heat output load is present then the start output would be 18A max and the fuel output would be 15A @12V DC.

**Dimensions**  
157mm x 111mm x 60mm (approx) depth  
(6.2" x 4.4" x 2.4")

**Charge Fail / Excitation Range**  
0V to 35V

**Operating Temperature Range**  
-30° to +70°C



### Ingress Protection Rating

Front IP66 D when installed in panel.

Rear IP54 (suitable grease should be applied to terminals if exposed to a harsh environment)

*The Key-switch barrel has a drain hole which exits on the underside of the switch behind the mounting flange. Ensure suitable arrangements are made if mounting the module within an enclosure.*

### Mounting

4 off M4 Countersunk Head Screws  
Recommend stainless steel Material

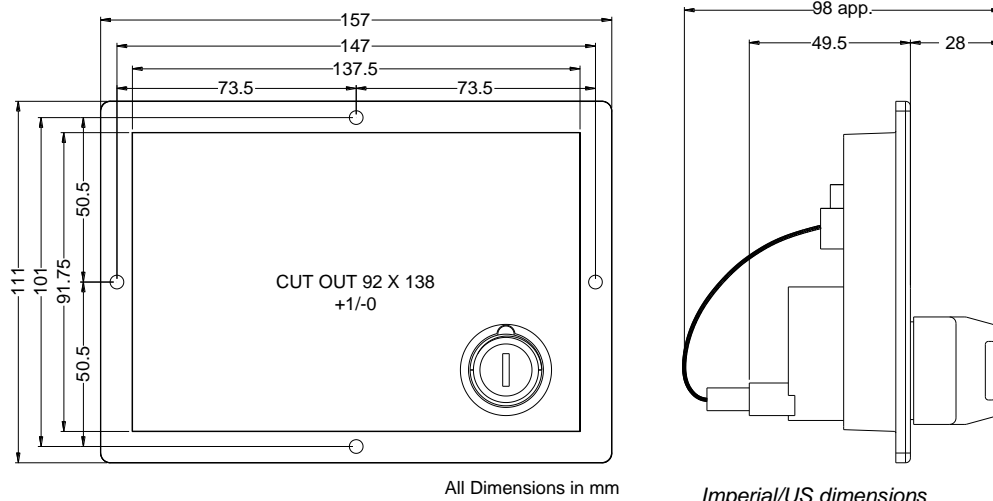
### Max Tightening torque

1.6N.m (15lbf.in, 16.32kgf.cm)



**Note**  
Connections to MPU speed sensing versions are via rear terminal strip. If AC Hz speed sensing option is used, connection to this option is via flying leads approximately 1 metre long. Suitable termination of these leads should be made by the customer in accordance with environmental conditions present on the installation.

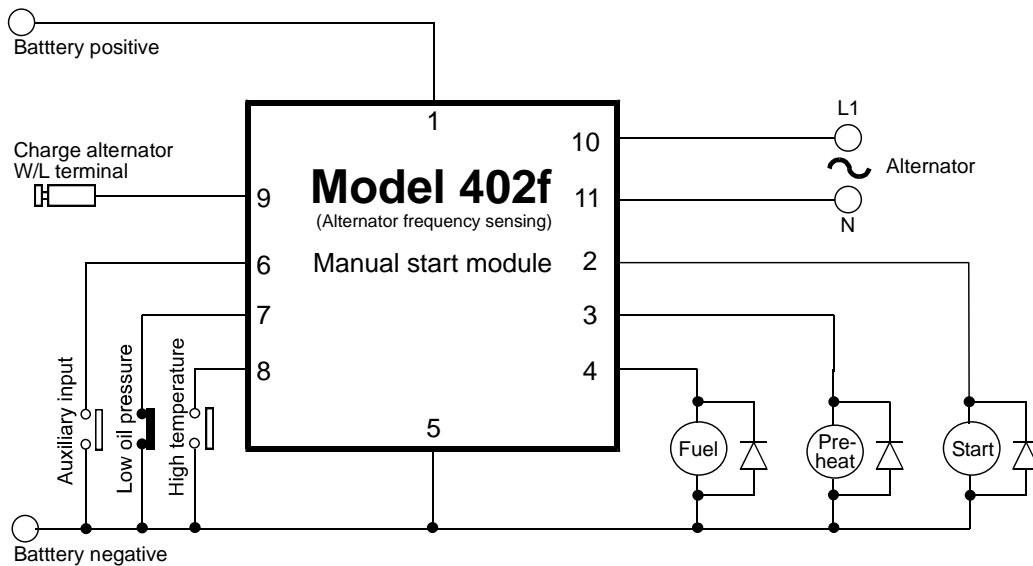
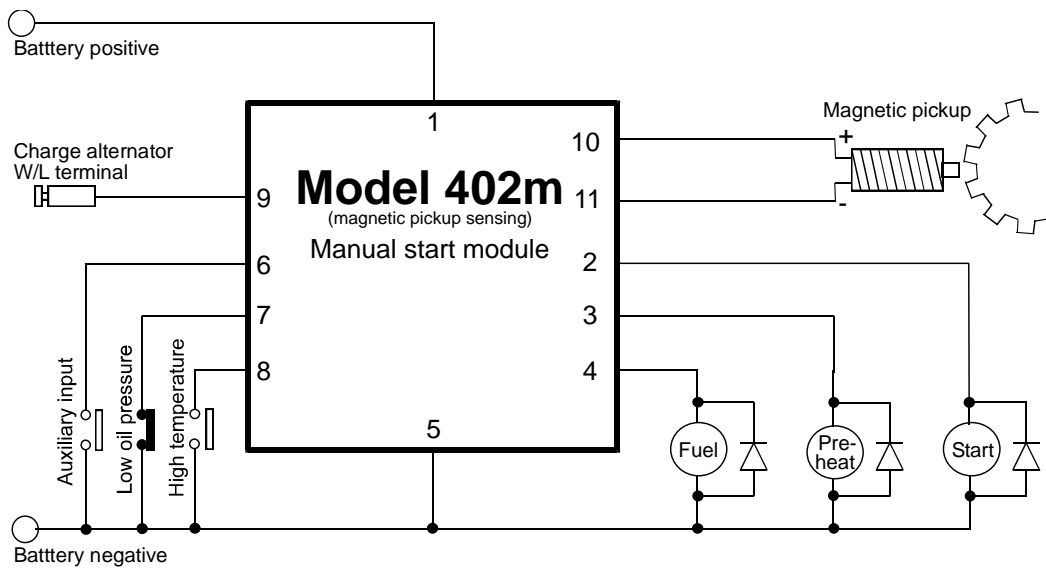
# CASE DIMENSIONS



All Dimensions in mm

Imperial/US dimensions  
 6.2" x 4.4" x 2.4"  
 Cut-out  
 5.4" x 3.6"

# TYPICAL CONNECTIONS



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